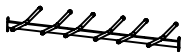
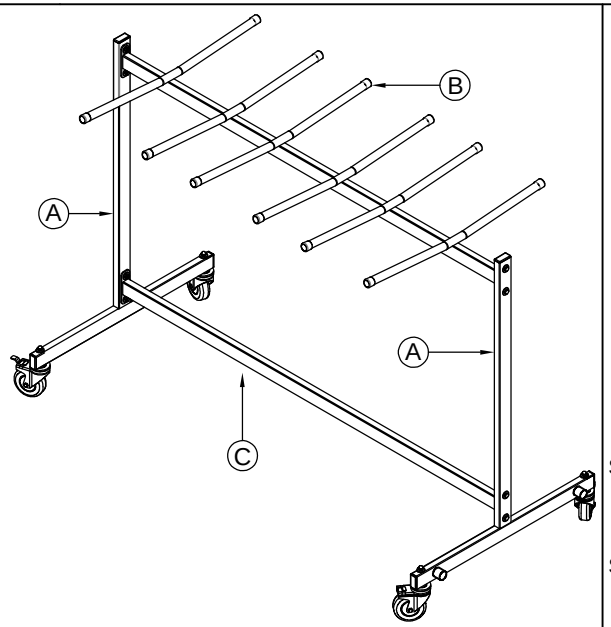
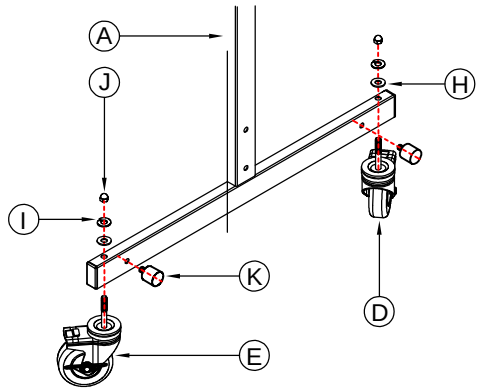
ASSEMBLY INSTRUCTIONS

PART LIST

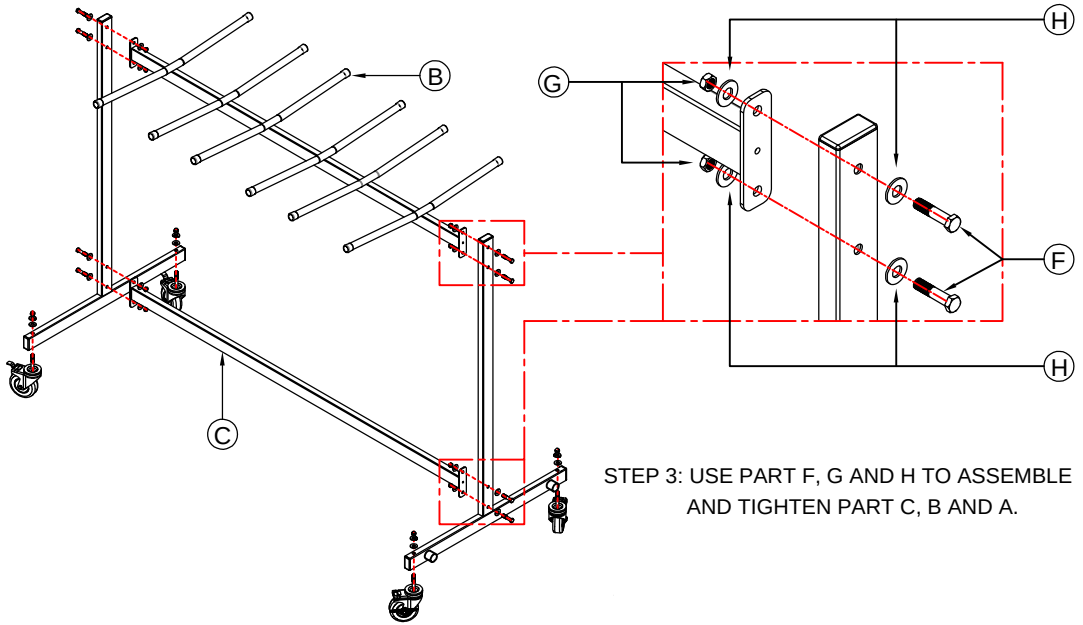
PART	DESCRIPTION	DRAWING	Q'TY
A	UPRIGHTS		2
B	CROSS ARM HANGERS		1
C	CROSSBRACE		1
D	4" SWIVEL CASTERS		2
E	4" SWIVEL CASTERS WITH BRAKE		2
F	BOLTS		8
G	NUTS		8
H	WASHERS		20
I	SPRING WASHER		4
J	HAT NUTS		4
K	CRASH PAD		4





STEP 1: USE PART D AND E THROUGH PART A, PUT PART H, I AND J BOTH ON PART D AND E, THEN TIGHTEN PART J TO PART D AND E.

STEP 2: INSERT PART K.



STEP 3: USE PART F, G AND H TO ASSEMBLE AND TIGHTEN PART C, B AND A.